



1 16 March 2024
2 May 2018 (Version 4.0)
3 EMA/CHMP/101453/2024
4 Committee for Medicinal Products for Human Use (CHMP)

5 **Guideline on the requirements for demonstrating**
6 **therapeutic equivalence between orally inhaled products**
7 **(OIP) for asthma and chronic obstructive pulmonary**
8 **disease (COPD)**
9

Draft agreed by Methodology Working Party, Quality Working Party, Paediatric Committee/Formulation Working Party and Rheumatology and Immunology Working Party	December 2023
Adopted by CHMP for release for consultation	21 March 2024
Start of public consultation	12 April 2024
End of consultation (deadline for comments)	30 October 2024

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11 This guideline replaces "Guideline on the requirements for clinical documentation for orally inhaled
12 products (OIP) including the requirements for demonstration of therapeutic equivalence between two
13 inhaled products for use in the treatment of asthma and chronic obstructive pulmonary disease (COPD)
14 in adults and for use in the treatment of asthma in children and adolescents (CPMP/EWP/4151/00 Rev.
15 1)".

16

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Keywords	<i>Guideline, inhalation, orally inhaled products, therapeutic equivalence, asthma, chronic obstructive pulmonary disease (COPD)</i>
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18 Guideline on the requirements for demonstrating
19 therapeutic equivalence between orally inhaled products
20 (OIP) for asthma and chronic obstructive pulmonary
21 disease (COPD)

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58 **Executive summary**

59 This guideline is the 2nd revision of the CHMP Guideline formerly called "Guideline on the requirements
60 for clinical documentation for orally inhaled products (OIP) including the requirements for
61 demonstration of therapeutic equivalence between two inhaled products for use in the treatment of
62 asthma and chronic obstructive pulmonary disease (COPD) in adults and for use in the treatment of
63 asthma in children and adolescents". It addresses the requirements for demonstration of therapeutic
64 equivalence (TE) between orally inhaled products containing the same active moiety(ies).

65 It is now clarified that the demonstration of TE between OIP is based on a stepwise approach, where
66 TE could be demonstrated *in vitro* if all *in vitro* requirements are fulfilled or else preferably by means of
67 pharmacokinetics if equivalent systemic exposure (as a surrogate marker for safety) and equivalent
68 lung absorption/deposition (as a surrogate marker for efficacy) is demonstrated in spite of some *in*
69 *vitro* differences. It is generally not recommended to aim at demonstrating TE using pharmacodynamic
70 or clinical endpoints as these are deemed insensitive. The text on how to apply pharmacodynamic and
71 clinical endpoints is thus considerably shortened or deleted.

72 The section on children and adolescents is shortened and it is now said to be acceptable to apply the
73 same age limits as for the reference product in many cases. The conditions for extrapolation of PK data
74 from healthy volunteers to the full patient population are also described.

75 In the previous guideline there was also some general information on pharmaceutical forms which is
76 now deleted.

77 **1. Introduction (background)**

78 Existing CHMP documents that discuss the clinical requirements for the development of inhaled
79 products - Guideline on the clinical investigation of medicinal products for the treatment of asthma
80 (CHMP/EWP/2922/01 Rev.1) and Guideline on clinical investigation of medicinal products in the
81 treatment of chronic obstructive pulmonary disease (COPD) (EMA/CHMP/483572/2012 -corr1) - focus
82 primarily on the clinical development of inhaled products containing new active substances. This
83 guideline is directed particularly at the requirements for demonstrating TE between OIPs containing the
84 same active moiety(ies) and used in the management and treatment of patients with asthma and/or
85 COPD.

86 The guideline was first published as points to consider in 2004 and revised for the first time and
87 became guideline in 2009. Since then, a number of Q&A documents have been published by Quality
88 Working Party (QWP) and former Pharmacokinetic Working Party (PKWP). Over the years, practice has
89 been formed with scientific advice and approvals of medicines based on documentation not fully in line
90 with the guideline in force and there was thus a need to update the document reflecting current
91 practice.

92 **2. Scope**

93 This document provides guidance on the requirements for demonstrating TE between OIPs, including
94 both, single active substance products and combination products.

95 The guideline focuses on abridged applications, but the principles described may be applicable for any
96 other applications that are based on demonstration of TE compared to a reference product, such as line
97 extensions, variation submissions or during product development. Also, in the case that there is a need

98 to confirm similarity to a product for which literature data is available (e.g., well-established use
99 applications), the same principles apply.

100 *In vitro* aspects relevant for the establishment of TE are described in this guideline, but reference is
101 also given to the Guideline on Pharmaceutical Quality of Inhalation and Nasal Products
102 (EMA/CHMP/QWP/49313/2005). Both guidelines are written to complement each other and should
103 always be read in conjunction.

104 **3. Legal basis and relevant guidelines**

105 This guideline should be read in conjunction with the introduction and general principles, part I and II
106 of the Annex I to Directive 2001/83/EC as amended and other pertinent elements outlined in the EU
107 and the International Council for Harmonisation (ICH) guidelines, especially those on:

- 108 • EMEA/CHMP/QWP/49313/2005 Corr: Guideline on the pharmaceutical quality of inhalation
109 and nasal products (under revision);
- 110 • EMA/CHMP/QWP/BWP/259165/2019: Guideline on quality documentation for medicinal
111 products when used with a medical device;
- 112 • CPMP/EWP/239/95: Note for guidance on the clinical requirements for locally applied, locally
113 acting products containing known constituents.
- 114 • EMA/CHMP/158268/2017 Rev.2: Guideline on the clinical development of fixed combination
115 medicinal products;
- 116 • EMA/CHMP/83033/2023: Questions and answers on data requirements when transitioning
117 to low global warming potential (LGWP) propellants in oral pressurised metered dose
118 inhalers.
- 119 • CPMP/ICH/363/96: Note for guidance on statistical principles for clinical trials;
- 120 • CPMP/EWP/QWP/1401/98 Rev.1/Corr**: Guideline on the investigation of bioequivalence;
- 121 • EMA/CHMP/138502/2017 Reflection paper on statistical methodology for the comparative
122 assessment of quality attributes in drug development.
- 123 • CHMP/EWP/2922/01 Rev.1 Guideline on the clinical investigation of medicinal products for
124 the treatment of asthma
- 125 • (EMA/CHMP/483572/2012 -corr1) Guideline on clinical investigation of medicinal products in
126 the treatment of chronic obstructive pulmonary disease (COPD)

127 Clinical trials, including bioequivalence and pharmacokinetic (PK) studies, conducted in the EU/EEA
128 have to be carried out in accordance with Directive 2001/20/EC. Trials conducted outside of the EU and
129 intended for use in a Marketing Authorisation Application in the EU/EEA have to be conducted to the
130 standards set out in Annex I of the community code, Directive 2001/83/EC as amended.

131 **4. General considerations in the investigation of therapeutic** 132 **equivalence**

133 **4.1. A stepwise approach**

134 Therapeutic equivalence means that the efficacy and safety profile of the test and reference products is
135 sufficiently comparable so that a clinically relevant difference between products can be reliably
136 excluded. The demonstration of TE between OIP is based on a stepwise approach, where TE could be
137 demonstrated *in vitro* if all *in vitro* requirements are fulfilled or else preferably by means of
138 pharmacokinetics if equivalent systemic exposure (as a surrogate marker for safety) and equivalent
139 lung absorption/deposition (as a surrogate marker for efficacy) is demonstrated in spite of some *in*
140 *vitro* differences. It is generally not recommended to aim at demonstrating TE using pharmacodynamic
141 or clinical endpoints as these are deemed insensitive.

142 The *in vitro* comparison between the test and reference products is described in section 5. The use of
143 only comparative *in vitro* data is acceptable if the product satisfies all criteria as set out in section 5.1.
144 Data on *in vitro* comparability should always be provided for assessment, also in the case that some
145 criteria are not fulfilled.

146 PK studies aim at evaluating pulmonary deposition and total systemic exposure compared to the
147 reference product. PK endpoints are considered valid surrogate markers to adequately predict
148 similarity in the pattern and extent of deposition in the lungs and the systemic exposure and, thereby,
149 equivalence in both efficacy and safety. PK studies should normally be conducted in healthy adult
150 volunteers. To assess pulmonary deposition, absorption of the active substance(s) from the
151 gastrointestinal (GI) tract, if significant, may be blocked with charcoal (absorption via lung only),
152 whereas for total systemic exposure, absorption from both lung and GI tract must be taken into
153 account.

154 To be able to demonstrate TE regarding efficacy between test product and reference product, the test
155 product has to show equivalence in pulmonary deposition to the reference product for the active
156 substance(s) as described in section 6 below. In order to demonstrate TE regarding safety it is
157 sufficient to demonstrate that the systemic exposure is not higher than for the reference product.

158 **4.2. Additional considerations**

159 **4.2.1. Spacers**

160 Spacers are required to be available for use with all pressurised metered dose inhalers (pMDIs). They
161 should always be considered when a pMDI is used by a child and might also facilitate administration for
162 adults. Appropriate data to support the use of a specific named spacer with a pMDI containing a
163 specific active substance or specific combination of active substances must be included in the dossier.
164 Thus, for pMDIs, data presented to demonstrate TE, should be conducted with and without a named
165 spacer. If available, a spacer recommended in the reference product SmPC should be used. If the
166 spacer is to be replaced subsequently by an alternative spacer, appropriate data must be presented.
167 Two studies need to be conducted with spacer. One study should be performed comparing the
168 aerodynamic particle size distribution (APSD) at 30 L/min flow rate with a 2 second delay. The
169 delivered dose over tidal breathing should be compared in a separate study using the most sensitive,
170 relevant breathing pattern as described in Ph Eur 2.9.44. In the case that TE is demonstrated using *in*
171 *vitro* data for either the comparison with or without spacer but not for both comparisons, it is only
172 necessary to perform a PK study for the comparison which did not demonstrate TE using *in vitro* data.

173 In those cases where PK studies have to be conducted with and without spacer and with and without
174 charcoal blockade, the study with spacer and with charcoal blockade could be waived if it is sufficiently
175 justified that the spacer eliminates the fraction deposited in the throat.

176 **4.2.2. Products for nebulisation**

177 This guideline applies also for products for nebulisation although it is acknowledged that the
178 performance of these is highly dependent on the nebuliser used. As for spacers, data should be
179 presented for at least one named nebuliser. Nevertheless, when solutions or suspensions for
180 nebulisation have the same qualitative and quantitative composition as the reference product, the
181 comparison of the APSD can be waived if other physicochemical parameters, including the particle size
182 and polymorphic form of the active substance of suspensions for nebulisation, are shown to be
183 equivalent.

184 **4.2.3. Suprabioavailability**

185 In cases of local suprabioavailability, i.e., if the test product displays an extent of pulmonary deposition
186 appreciably larger than the reference product, reformulation to a lower dosage strength may be
187 considered, followed by PK studies demonstrating TE between the reformulated test product and the
188 corresponding strength of the reference product. In this case, however, the potential risk of medication
189 errors needs to be addressed as the metered or delivered dose as labelled would differ from that of the
190 reference product. If necessary, additional measurement to minimize the risk should be provided.

191 **4.2.4. Fixed combination products**

192 For a fixed combination product of known active substances, TE should be demonstrated for each
193 individual active substance. Assuming that one active substance meets the *in vitro* criteria for TE and
194 the other active substance fails, both substances should be evaluated in the PK study(ies) and fulfil the
195 criteria regarding TE. However, it would not be necessary to conduct an additional study with charcoal
196 if the charcoal administration was only necessary for the substance for which *in vitro* equivalence had
197 been demonstrated.

198 **5. *In vitro* comparison**

199 The characterisation of the *in vitro* properties is the first step in the evaluation and demonstration of
200 TE between the test and reference products. All *in vitro* criteria, as specified in section 5.1, should be
201 studied. If all these *in vitro* criteria are not fulfilled, progression to *in vivo* studies is needed. The *in*
202 *vitro* characterisation and comparison are essential and should always be performed irrespective of
203 whether *in vivo* studies are needed. Section 5.2 covers additional aspects that need to be addressed to
204 support results from the *in vivo* study(ies).

205 **5.1. In vitro criteria for demonstrating TE**

206 The test and reference products should be compared in order to conclude on TE. The *in vitro* TE should
207 be performed and evaluated based on a study protocol including methods of comparison and
208 acceptance criteria. TE is sufficiently demonstrated if the applied test product fulfils all the following *in*
209 *vitro* criteria compared with the reference product:

- 210 1. The product contains the same active substance (e.g., same salt, ester, hydrate or solvate).

- 211 2. The pharmaceutical dosage form is identical (e.g., pMDI, non-pressurised MDI, dry powder
212 inhaler (DPI)).
- 213 3. If the active substance is in the solid state (powder, suspension): any differences in crystalline
214 structure and/or polymorphic form should not influence the performance of the product (e.g.,
215 aerosol particle behaviour, *in vitro* dissolution with relevant conditions).
- 216 4. Any qualitative and/or quantitative difference in excipients must be adequately justified and
217 deemed not to influence relevant Critical Quality Attributes and/or any aspect of product
218 performance other than those that are covered by the comparison of the APSD (e.g.
219 mouth/throat feel, taste, patients' compliance, or safety).
- 220 5. Handling of the inhalation devices for the test and reference products in order to release the
221 required amount of the active substance should be similar.
- 222 6. For DPI and breath-actuated inhalers, the inhalation device should have the same resistance to
223 airflow (within $\pm 15\%$).
- 224 7. The target delivered dose should be similar (within $\pm 15\%$).
- 225 8. The APSD should be similar.

226 Data from the complete APSD profile of individual stages of a validated multistage impactor/impinger
227 method should be provided with a sufficiently sensitive analytical method. Comparison may be
228 performed per impactor stage or with justified groupings of stages/particle sizes. Data from each
229 separate impactor stage should always be presented even when the comparison is performed on stage
230 grouping. For stage grouping the following requirements should all be met:

- 231 – The group of stages should be prespecified. The strategy may be set based on pilot *in vitro*
232 studies.
- 233 – Grouping may only be made by merging nearby impactor stages based on fraction size and
234 is only justified if needed to ensure that the substance content in each group is sufficient to
235 allow accurate estimation of the amount. Therefore, grouping of stages is only acceptable
236 for stages with low deposition (i.e., $< 5\%$ of reference product delivered dose) to the nearby
237 stage with lowest deposition as well as grouping of non-sized fractions.
- 238 – At least 4 non-overlapping groups of stages or particle size fractions with defined cut-offs
239 and not more than 3 impactor stages in each group are expected to be needed in order to
240 give a complete description of the APSD.
- 241 – The non-sized fractions (i.e., throat/induction port, pre-separator) and fine particle dose
242 (FPD) should be evaluated and compared separately. The FPD should be divided over at least
243 2 groups of stages.

244 The APSD comparison should be presented as the 90% confidence interval (CI) for the observed ratio
245 of the geometric means of test and reference product and similarity is concluded if the 90% CI is
246 within the acceptance limit of $\pm 15\%$ (85.00-117.65%). In case of grouping, data on the corresponding
247 individual stages should also be presented but a descriptive comparison is then sufficient. Other
248 approaches of evaluation of similarity of the average APSD of the populations of test and reference
249 products may be proposed based on the variability observed in the amounts deposited in the stages or
250 group of stages within the reference product. These approaches should preferably be confirmed at
251 preceding scientific advice.

252 For DPIs with a device that is influenced by patient inspiratory effort, the APSD comparison should be
253 performed with three different flow rates (30, 60, and 90 L/min).

254 Acknowledging that the number of comparisons may be large, a comparison in one stage or group of
255 stages not meeting the acceptance criteria might be acceptable as an exceptional case. Nevertheless,
256 the number of batches and samples per batch investigated should be sufficient to minimise the risk for
257 Type II-error. No systematic deviation by the active substance, the product strength, the flow rate or
258 the particle size group is acceptable.

259 At least three consecutive batches of the test product and three batches of the reference product
260 should be tested with a minimum of ten inhalers of each batch. If there is a high variability, a larger
261 number of batches and/or more inhalers per batch needs to be tested. The batches of the reference
262 product used in the *in vitro* equivalence comparison should be representative of the product on the
263 market including consideration of different ages.

264 **5.2. Additional in vitro data of relevance for in vivo studies**

265 Unless all criteria in section 5.1 are fulfilled, *in vivo* studies are needed to demonstrate TE (see section
266 6).

267 The formulation used in the *in vivo* study(ies) needs to be described in detail. Differences in
268 formulation, inhalation device and manufacturing processes between clinical batches and the drug
269 product to be marketed should be justified and the criteria for comparative *in vitro* studies in section
270 5.1 above may be taken into consideration.

271 To support the *in vivo* studies the following pharmaceutical aspects are important considerations.

272 **5.2.1. Flow rate dependency of dry powder inhalers**

273 In those cases where TE of a DPI is intended to be demonstrated by means of PK studies in healthy
274 volunteers, it is necessary to compare the flow rate dependency of test and reference product to
275 decide if studies in healthy volunteers can be extrapolated to the whole patient population. Patients
276 may have impaired inspiratory capacity as compared to healthy volunteers and thus differences in flow
277 rate dependency may be a concern.

278 Unless otherwise justified, comparative *in vitro* data on flow rate dependency should be provided for
279 DPIs at a minimum of four different flow rates over the range of 30 to 90 L/min. The flow rate
280 dependency for the test and the reference product is considered similar if the evaluation of FPD
281 demonstrate either no flow rate dependency or similar flow rate dependency.

282 If there is a difference in flow rate dependency additional *in vivo* studies may be required (see section
283 6.3.2).

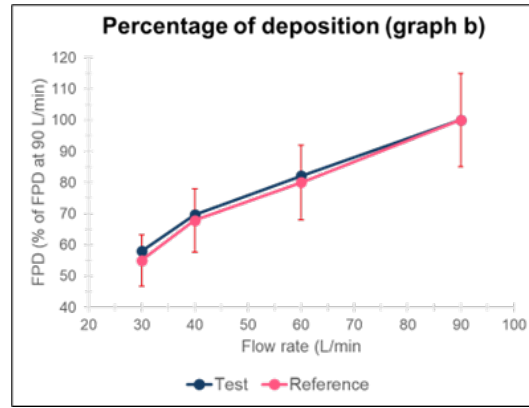
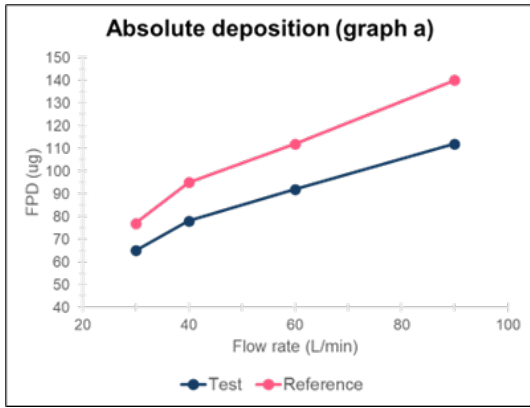
284 *Test and reference products have similar resistance to airflow*

285 If the resistance to airflow between test and reference devices differs not more than 15%, then the
286 evaluation can be conducted using the flow rate. The following graphs are expected:

287 **a.** The FPD (y-axis) versus the flow rate (x-axis).

288 The percentage of deposition (FPD), where the FPD of the test and reference product at the flow rate
289 of 90 L/min should be set as 100% (y-axis), versus the flow rate (x-axis). Example graph a:

290 Example graph b:



291

292 Similarity could be concluded if the point estimate of FPD of the test product in graph b is within $\pm 15\%$
 293 of the reference product for each tested flow rate (error bars in graph b).

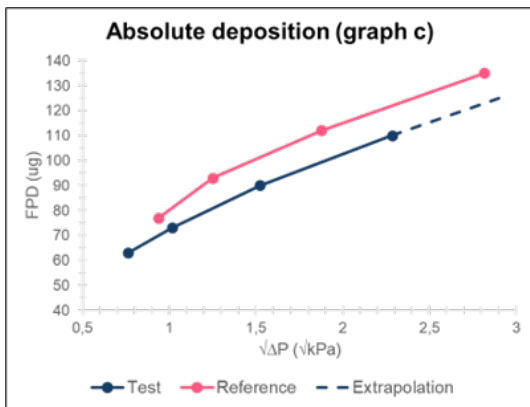
294 *Test and reference products have different resistance to airflow*

295 If the resistance to airflow between test and reference devices differs more than 15%, the evaluation
 296 should be conducted using the FPD (y-axis) versus the calculated $\sqrt{\Delta P}$ (x-axis) to allow for the
 297 comparison between test and reference product in a setting correctly mimicking the performance in
 298 different patient groups. The following graphs are expected:

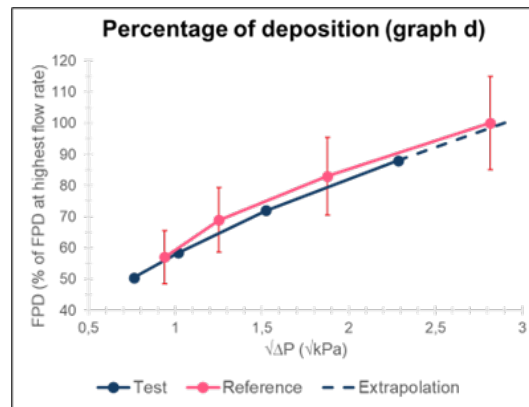
299 **b.** The FPD (y-axis) versus the square root of the pressure drop, $\sqrt{\Delta P}$ (x-axis).

300 **c.** The percentage of deposition (FPD) (y-axis) versus the square root of the pressure drop, $\sqrt{\Delta P}$
 301 (x-axis). The FPD at the $\sqrt{\Delta P}$ corresponding to 90 L/min of the product with the highest resistance
 302 to airflow, should be set as 100% for both test and reference product. For the product with the
 303 lowest resistance to airflow the value of FPD set as 100% should be determined by extrapolation
 304 based on the slope of the graph between the last two points.

305 Example graph c:



305 Example graph d:



306

307 Similarity could be concluded if the interpolated FPD of the test product in graph d is within $\pm 15\%$
 308 of the reference product for each tested flow rate (error bars in graph d).

309 5.2.2. Investigation of several product strengths

310 In those cases where TE is demonstrated by means of *in vivo* studies with one of the strengths, *in vitro*
 311 proportionality should be investigated for both the test and the reference product across all proposed
 312 strengths to waive the *in vivo* demonstration with the additional strengths. To extrapolate *in vivo* data
 313 from one strength to other strengths comparable dose proportionality with test and reference product
 314 should be demonstrated.

315 If proportionality across all proposed product strengths is demonstrated with the test product, but not
316 with the reference product, or vice versa, the two products cannot be deemed to be therapeutic
317 equivalent for the strengths not studied *in vivo*. The test product must either be modified such that it
318 matches the reference product or TE of the test product to the reference product should be established
319 with more than one product strength and possibly with all product strengths, depending on which
320 product strengths of the test product are not matched in respect of proportionality with the reference
321 product.

322 *In vitro* proportionality should be demonstrated for the whole APSD although groups of stages could be
323 used if a grouping strategy is justified (see section 5.1). The different strengths should be compared
324 with a $\pm 15\%$ acceptance range in each stage. For products with a device that is influenced by patient
325 inspiratory effort, e.g., DPI, the comparison should be performed at three different flow rates. If the
326 different strengths of the test and the reference product are not shown to be proportional *in vitro* in
327 the range of relevant flow rates, TE might be demonstrated by using a bracketing approach (see
328 section 6.3.2).

329 **5.2.3. Representative batches**

330 Variability in APSD between batches of the reference product or within a single batch of a reference
331 product through their storage period can be significant. Therefore, the batch(es) of the reference
332 product used in the *in vivo* study(ies) should be representative of the commercial batches available on
333 the market, including consideration for different ages or shelf-life of the product. The test product has
334 to be representative of future batches and, therefore, the specification limits are critical to ensure
335 similar characteristics even at the end of the shelf-life.

336 How the representative batch(es) is chosen should be fully discussed and justified. For some inhalers
337 the APSD/FPD may change over time and in these cases ageing of the product should be considered.
338 Characterisation of several batches of the reference product should be performed. A minimum of 5
339 batches may be sufficient if suitably justified. However, if the reference product shows great variability
340 and/or degradation, a larger number of batches are needed. The FPD of the reference batch(es)
341 chosen for the *in vivo* study(ies) should be as close as possible to the median of the observed values.
342 A deviation within $\pm 15\%$ is reasonable.

343 **6. Pharmacokinetics**

344 **6.1. Pharmacokinetic studies to investigate equivalence** 345 **regarding safety (total systemic exposure)**

346 In order to investigate systemic safety, the total systemic exposure for test and reference product
347 should be compared in a PK study. The total systemic exposure is the sum of the absorption via the
348 lungs and the intestinal absorption in a study where intestinal absorption is not prevented (i.e., in a
349 study without activated charcoal blockade). Equivalent systemic safety can be concluded if test and
350 reference products give rise to equivalent (or lower) systemic exposure (AUC_{0-t} and C_{max}), see section
351 6.3.3.

352 **6.2. Pharmacokinetic studies to investigate equivalence**
353 **regarding efficacy (lung deposition)**

354 In cases where the contribution from the GI tract to the total systemic bioavailability following
355 inhalation is negligible (<5%), or in the case that it is made negligible by active charcoal blockade, the
356 area under the plasma concentration-time curve (AUC_{0-t}) is deemed a valid surrogate marker to reflect
357 the amount of drug that has reached the lungs. As the rate of absorption from the inhaled particles is
358 different at different areas of the lung, the deposition pattern within the lung affects the shape of the
359 plasma concentration-time curve during the absorption phase, i.e., a relevant difference in deposition
360 pattern can be assumed to be reflected in a difference in C_{max} . Thus, a difference in C_{max} between test
361 and reference products may indicate that test and reference products are deposited in a different way
362 in the lungs and absorbed at different absorption sites and thus that there is a difference between test
363 and reference that may be clinically relevant.

364 The type of PK study that needs to be performed to investigate TE regarding efficacy depends on
365 whether the contribution from the GI tract to the total systemic exposure following inhalation is
366 negligible or significant.

367 **6.2.1. Substances with negligible contribution from the gastrointestinal**
368 **tract**

369 For some orally inhaled medicinal products, the contribution from the GI tract to the total systemic
370 exposure following inhalation is negligible (<5%) and a PK study without charcoal blockade can be
371 used for both efficacy and safety comparisons. A low oral absolute bioavailability per se is, however,
372 not synonymous with a negligible systemic contribution from GI absorption, since the contribution from
373 the GI tract depends on the fraction of the dose being deposited in the lung and being swallowed,
374 respectively, as well as on the fraction absorbed into the systemic circulation from each site. Reasons
375 for the negligible contribution include poor intestinal absorption (e.g., chromoglycate, nedocromil), or
376 an extensive first-pass metabolism (e.g., beclomethasone dipropionate, fluticasone, mometasone,
377 ciclesonide).

378 **6.2.2. Substances with significant contribution from the gastrointestinal**
379 **tract**

380 In this case there are two possible options as described below:

381 i. Study with activated charcoal

382 For drugs with significant oral bioavailability (e.g., budesonide, formoterol, salmeterol), a PK study
383 with active charcoal can be performed to assess equivalence regarding efficacy. The charcoal blockade
384 efficiency needs to be demonstrated (e.g., by using a method that has been shown to be effective in
385 the literature).

386 ii. Early partial AUC in a study without activated charcoal

387 In the case that the absorption of the drug in the lung is very quick (e.g., median $t_{max} \leq 5$ min) and
388 absorption occurs before the contribution of GI absorption is significant (e.g., salbutamol/albuterol,
389 salmeterol, glycopyrronium, formoterol), $AUC_{0-30\ min}$ is acceptable as a surrogate for efficacy and AUC_{0-t}
390 for safety. Thus, in this case, a study without active charcoal blockade is sufficient.

391 **6.3. Design, conduct and evaluation of pharmacokinetic** 392 **studies**

393 **6.3.1. General aspects**

394 Pharmacokinetic studies intended to demonstrate TE between OIP should generally be performed
395 according to standard methods for assessment of bioequivalence as described in the Guideline on the
396 investigation of bioequivalence (CPMP/EWP/QWP/1401/98 Rev 1/Corr**). An open (bioanalytical
397 laboratory blinded) study is acceptable.

398 **6.3.2. Specific points to consider for OIPs**

399 i. Study design

400 Generally, a single-dose cross-over study is recommended. It is critical that the sampling schedule is
401 planned so that C_{max} can be reliably estimated and to avoid C_{max} being observed in the first sample
402 post-dose. For example, formoterol and salmeterol have very rapid rate of absorption and thus early
403 sampling is crucial in order to characterise C_{max} . Efforts should be made to have the first sample taken
404 as early as possible (e.g., 2-3 minutes post-dose). It is however acknowledged that this is not always
405 possible, especially if it is necessary to administer several inhalations due to low plasma concentrations
406 and analytical limitations. The sampling schedule should also cover the plasma concentration - time
407 curve long enough to provide a reliable estimate of the extent of exposure, which is achieved if $AUC_{(0-t)}$
408 covers at least 80% of $AUC_{(0-\infty)}$.

409 ii. Study population

410 Healthy adult volunteers generally demonstrate less variability in pharmacokinetics than patients. In
411 addition, patients may be less discriminatory since lung depositions are mostly central in case of
412 bronchoconstriction. Thus, the pivotal PK study(ies) should generally be performed in healthy
413 volunteers.

414 For pMDIs (no flow rate dependency) and for DPIs in the case that the flow rate dependency for the
415 test and the reference product is considered similar (see section 5.2.1), the study in healthy volunteers
416 is sufficient.

417 If the flow rate dependency is not similar, TE cannot be concluded based on PK-data in healthy
418 volunteers only but additional PK data showing equivalence at a low inspiratory flow rate (around 30
419 L/min) is needed. This study could be performed either in COPD patients with low inspiratory capacity
420 or in healthy volunteers trained and monitored to inhale with low inspiratory effort or using an add-on
421 device that increases the resistance to flow. Regular bioequivalence acceptance criteria should be
422 applied. Unless equivalence can be demonstrated in a setting with low inspiratory flow rate, the
423 extrapolation from healthy volunteers to patients of all categories cannot be confirmed and then no
424 conclusion on TE may be drawn.

425 It is critical that all subjects included in a PK study are properly trained to inhale correctly in line with
426 the product information and also to confirm during the study that subjects inhale correctly. If
427 inhalation is not correctly performed, subjects should be excluded. Decision on exclusion should be
428 made before bioanalysis.

429 iii. Choice of strength

430 If several strengths are applied for, it is sufficient to perform PK studies with only one strength, if dose
431 proportionality *in vitro* is demonstrated for test and reference products (see section 5.2.2). If the

432 different strengths of the test and the reference product are not shown to be proportional *in vitro*, *in*
433 *vivo* equivalence should be demonstrated with a bracketing approach. Bracketing should include the
434 strengths most similar and most different from an *in vitro* perspective.

435 iv. Representative batches

436 The same batches should be used for the efficacy and safety PK study(ies), whenever feasible.
437 Experience has shown that variability in aerodynamic particle-size distribution between batches of the
438 reference product or within a single batch of a reference product through their storage period can be
439 significant. There may even be situations where it may be difficult to demonstrate PK bioequivalence
440 between batches of the same reference product especially in the case that a batch undergoes changes
441 over time.

442 It is therefore critical that the batch(es) of the reference product used in clinical studies is
443 representative of the commercial batches available on the market and that the test product is
444 representative of future batches (see section 5.2.3).

445 In case of fixed combinations, it may be acceptable, if pre-specified in the protocol, to use different
446 batches for each component to obtain representative batches for all active substances.

447 On very rare occasions, it may be difficult to find representative batches. The development of an IVIVC
448 may be useful to correct the results of the PK study to justified parts of the APSD of the typical
449 marketed batch of the reference product and the corresponding typical test product batch according to
450 the proposed specifications (see section 6.4).

451 Another approach that might be acceptable is to show that the side batches (batches in the tails of the
452 distribution) representing the test product specifications are not superior and not inferior to the side
453 batches of the reference product obtained from the market.

454 **6.3.3. Primary PK parameters to be analysed and acceptance criteria**

455 The maximum concentration (C_{max}) and the area under the curve (AUC_{0-t}) should be evaluated. In the
456 case that an early partial AUC ($AUC_{0-30\ min}$) is used as a surrogate for efficacy in a study without
457 activated charcoal as described in section 6.2.2, this parameter is also primary and should be
458 evaluated.

459 Therapeutic similarity with regard to efficacy can be concluded if the 90 % CI for the ratio of the test
460 and reference product is contained within the acceptance interval of 80.00-125.00 for AUC_{0-t} and C_{max}
461 (in a charcoal study or in a study without charcoal for a substance with negligible contribution from the
462 GI tract) or for $AUC_{0-30\ min}$ and C_{max} (in a study without charcoal for a substance with very quick lung
463 absorption for which an early partial AUC can be used).

464 To support safety, it is sufficient to demonstrate that the systemic exposure is not higher for the test
465 product than for the reference product, i.e., the upper limit of the 90% CI for the ratio of the test and
466 reference product for AUC_{0-t} and C_{max} should not exceed the upper bioequivalence acceptance limit
467 125.00%.

468 A widening of the acceptance criteria for C_{max} based on high intra-individual variability in line with the
469 recommendations in the Guideline on the investigation of bioequivalence may be possible for
470 substances where a wider difference in C_{max} is considered clinically irrelevant.

471 **6.4. In vitro in vivo correlation (IVIVC)**

472 As discussed in section 6.3.2 iv, the development of an IVIVC may be useful to correct the results of
473 the PK study to justified parts of the APSD of the typical marketed batch of the reference product and
474 the corresponding typical test product batch according to the proposed specifications in the rare
475 occasions when it is difficult to find representative batches. Adjustment or normalisation may be
476 acceptable if an IVIVC has been established previously between the *in vitro* parameters and the PK
477 parameters for systemic safety and lung deposition and has been pre-defined in the study protocol.
478 However, it should be noted that if a solid IVIVC was not established, normalisation will not be
479 acceptable. The correlation should be shown for all actives in a fixed-dose combination product since
480 the *in vivo* aerodynamic behaviour of the different drug particles may differ, although normalisation
481 may be performed for one substance alone if the two products are considered similar for the other
482 drug or no IVIVC is identified for that substance.

483 Due to inter-study differences, IVIVCs are expected to succeed only if they are investigated within a
484 single study. It is essential to point out that different products at the same strength and dose with a
485 different pattern of particle size distribution (PSD) should be included in the IVIVC.

486 The Applicant should justify the approach employed to establish an IVIVC, the selected method of
487 normalisation and the criterion to define specifications based on the IVIVC. For example, the
488 normalisation could be performed transforming the PK data to results expected for a "representative
489 batch".

490 To support the conclusion of comparable pharmacokinetics, test and reference products may require
491 independent normalisation according to their individual IVIVC relationships (as they are likely to be
492 different from one another).

493 **7. Pharmacodynamic and clinical studies**

494 Endpoints as described in this guideline are deemed the most sensitive to detect differences between
495 test and reference products and thereby the most relevant to use when demonstrating TE. In the case
496 that data do not fulfil the acceptance criteria for PK endpoints, it is generally recommended to
497 reformulate the product. Only exceptionally TE will be deemed possible to be established without being
498 demonstrated kinetically, e.g., it could be applicable for some β_2 -agonists.

499 If, however, other approaches with pharmacodynamic or clinical endpoints are considered, the study
500 designs must be such that assay sensitivity is clearly shown at an acceptable level. It is acknowledged
501 that for some active substances, and fixed combinations of such, appropriate study designs do not
502 exist, but a full clinical data package would need to be provided instead of taking the TE approach.

503 Appropriate endpoints for TE efficacy are measures of airway function and/or inflammation, and
504 appropriate endpoints for safety are measures of relevant biochemical and/or physiological
505 parameters. Safety assessments including monitoring of adverse events should always be included in
506 the efficacy studies regardless of design.

507 Regardless of the aim of the study, it is necessary to demonstrate that the sensitive part of the dose-
508 response curve for the PD parameter under investigation has been studied. To allow for estimation of
509 assay sensitivity, it is essential to include at least one non-zero dose level besides the level primary
510 investigated.

511 As for the PK studies (see section 6.3.2), the same batch of reference product should be used for
512 safety and efficacy PD studies, unless adequately justified, and should be representative for the

513 product on the market (see section 5.2.3). When feasible, it is of value to have access to PK data from
514 the PD studies.

515 To conclude on TE in studies with PD or clinical endpoints, it is recommended that statistics is applied
516 allowing for calculation of relative potency. The relative potency of the test product to the reference
517 product is defined as the dose of the test product that produces the same biological response as one
518 unit of the dose of the reference product. This analysis should be conducted based on the approach by
519 Finney (1964)¹ for the primary efficacy variable, unless otherwise justified. The acceptance criteria for
520 the 90% CI of the relative potency should be prespecified and normally retained within 0.67 to 1.50.
521 This is as to support TE it must be clearly shown that a certain strength of the test product is more
522 similar to the same strength of the reference product than the closest adjacent differing higher or
523 lower strength (anticipated to differ by a factor 2 irrespective of whether there is an approved such
524 strength or not). Any other choice of statistical approach must be sensitive enough to ensure assay
525 sensitivity at this level.

526 **8. Children and adolescents**

527 In case of a new inhalation device, previously not approved for children, data on usability needs to be
528 provided (see section 9). The characteristics of the delivery device may be such that the device is more
529 difficult for a child to use than it is for an adult and, therefore, the child is less able to use the device
530 correctly, or the child may use the device differently from an adult. Such differences in the handling of
531 the product by a child may result in a changed risk/benefit relationship in the child compared with that
532 seen in the adult.

533 In the case that it has been shown that the device can be correctly handled and emptied by children
534 and the *in vitro* criteria for TE have all been fulfilled (see section 5.1, above) the age limit for the test
535 product could be set at the same as the reference product without further data or justification. In case
536 of pMDIs, the comparison should be made with the same spacer for test and reference products.

537 PK data generated in adults is deemed applicable supporting TE for adolescents (>12 years of age)
538 without further justification. If the reference product has a lower age limit than 12 years of age the
539 applicant is expected to provide a justification that the results of the PK study in adults can be
540 extrapolated to the paediatric population. A prerequisite for extrapolation of PK data from adults is
541 nevertheless that similar flow rate dependency has been demonstrated (see Section 5.2.1.) or that an
542 additional PK study has been provided investigating exposure at a low inspiratory flow (see section
543 6.3.2.)

544 **9. Usability studies**

545 For medicinal products where the medical device and/or device part and the medicinal product form an
546 integral product that is not reusable (hereafter called integral), a formal usability study (also named
547 human factor study) may be required to demonstrate safe and effective use of the integral medicinal
548 product by the intended user population as stated in the 'Guideline on quality documentation for
549 medicinal products when used with a medical device' (EMA/CHMP/QWP/BWP/259165/2019), section
550 5.4.

551 Study participants should be recruited to include a number of distinct user groups including asthma
552 and COPD patients (adults, and where appropriate children and adolescents) and caregivers, within

¹ Finney DJ. Statistical methods in biological assay. London: 104:1057–61. Griffin, 1964

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553 which both reference product-naïve and experienced users should be included. A minimum of 15
554 participants should be recruited in each distinct user group.

555 Participant recruitment for these studies should aim to be representative of the intended user
556 population incorporating general population trends (e.g., left handedness, elderly, patient with manual
557 coordination difficulties, e.g., arthritic patients).

558 The study protocol should direct participants to simulate the use of the new device to deliver doses as
559 per normal use (inhalers should be empty and participants should not be asked to inhale). The exercise
560 should include the unpacking of a new inhaler from the patient pack, simulated delivery of the first
561 dose, through the intended storage of the inhaler. Participants should be asked to simulate the delivery
562 of further doses in order to assess the user interface with the inhaler through its life. Areas of focus
563 should include ensuring the user understands key features of the device.

564 Clear acceptance criteria should be detailed together with rationale in the pre-specified protocol.

565 The outcome of this summative usability study should be reported through a usability report, which
566 should include details such as intended use, observed risks, and study results as well as its
567 corresponding appendices, including the study protocol.

568

10. Definitions

Actuation	The release of drug substance from the drug delivery device by a single activation (e.g., mechanical or breath).
Assay sensitivity	Ability of a clinical trial to distinguish an effective treatment from a less effective treatment or ineffective treatment.
Delivered/Emitted dose	Delivered dose is the quantity of drug substance that is available to the user, ex-device, on a per dose basis (i.e., released at the mouthpiece of the device).
Dose/Single dose	Amount of drug administered on a single occasion.
Fine particle dose	The quantity of drug substance with an aerodynamic particle size <5 µm on a per actuation of per dose basis. Used as a parameter for quality control.
Metered dose	Metered dose is the quantity of drug substance contained in the delivery device metering chamber.
Reference product	A product against which therapeutic equivalence is claimed.
Relative potency	The relative potency of the test product to the reference product is defined as the dose of the test product that produces the same biological response as one unit of the dose of the reference product (i.e., comparative outcomes for different doses).
Spacer/holding chamber	An add-on device for use with a pressurised metered dose inhaler (pMDI) consisting of a reservoir into which the aerosol is dispensed to aid inhalation.
Strength/dose	Strength is what is metered in the device for a single inhalation manoeuvre whereas a single dose may contain for example 2 puffs of a pMDI or 4 puffs of a pMDI. So, for example, for doses of 12µg and 24µg formoterol pMDI one and 2 puffs of the 12µg strength or two puffs of both the 6µg and 12µg strength might be used.
Single dose study	Single administration of each of the dose levels to be tested.

Product strength	Product strength may be either the delivered dose or the metered dose.
Pulmonary deposition	Amount of active substance deposited in the airways (mouth and throat excluded).
Therapeutic equivalence	The performance of the test and reference products are sufficiently comparable so that a clinically relevant difference between products with respect to efficacy and safety can be reliably excluded.

List of Abbreviations

APSD	Aerodynamic Particle Size Distribution
AUC	Area Under the Curve
CHMP	Committee for Medicinal Products for Human Use
CI	Confidence Interval
C _{max}	Peak concentration
COPD	Chronic Obstructive Pulmonary Disease
DPI	Dry Powder Inhaler
FPD	Fine Particle Dose
GI	Gastrointestinal
ICH	International Conference on Harmonisation
IVIVC	<i>In vitro in vivo</i> correlation
MDI	Metered Dose Inhaler
OIP	Orally Inhaled Product
PD	Pharmacodynamic
PK	Pharmacokinetic
pMDI	Pressurised Metered Dose Inhaler
QWP	Quality Working Party
SmPC	Summary of Product Characteristics
TE	Therapeutic equivalence
t _{max}	Time to peak concentration